FLEETX®

HEAVY-DUTY WHEEL-END PARTS



2026 PRODUCT LINE

Cast Iron Brake Drum Catalog

32 Part Numbers — 9 Cast-Iron Drum Sizes

Full imperial spec sheets, dimensional diagrams, and cross-reference interchange numbers for every part across the cast-iron drum range — built for fleet maintenance, trailer service, and heavy-duty rebuild programs across Canada.

32	9	A–G	4
PART NUMBERS	DRUM SIZES	DIMENSIONAL CALLOUTS	INTERCHANGE BRANDS TRACKED

FleetX® Heavy-Duty Truck Parts

North American Fleets & Dealers

How to Read This Spec Sheet

This catalog spans 32 part numbers across nine cast-iron drum sizes, with bolt patterns, mount type, and wheel type varying by part — always confirmed on the quick-fact strip at the top of each entry. Every product page carries the same seven lettered dimensions, taken directly off the reference diagram, plus the finish weight and interchange numbers unique to that part number.

A	Brake Surface Diameter
B	Brake Surface Width
C	Bolt Circle Diameter
D	Bolt Hole Size
E	Pilot Diameter
F	Overall Depth
G	Mounting Flange Thickness

All measurements in inches unless noted. Interchange numbers are provided for cross-reference only — always confirm fitment against your vehicle's axle and hub specification before ordering.

Index of Part Numbers

Listed here by part number, brake size, finish weight, and page — full dimensional spec and interchange on each product page.

NO.	PART NO.	SIZE	WEIGHT	PAGE
01	672448B	16.50x7.00	102 lbs	Pg 03
02	672451B	16.50x7.00	108 lbs	Pg 04
03	672452B	16.50x7.00	114 lbs	Pg 05
04	672457B	16.50x7.00	130 lbs	Pg 06
05	672441F	16.50x7.00	112 lbs	Pg 07
06	672441B	16.50x7.00	108 lbs	Pg 08
07	673442F	16.50x7.00	108 lbs	Pg 09
08	673428F	16.50x7.00	92 lbs	Pg 10
09	672467B	15.00x4.00	83 lbs	Pg 11
10	673437B	16.50x7.00	108 lbs	Pg 12
11	673430F	16.50x7.00	110 lbs	Pg 13
12	673437F	16.50x7.00	105 lbs	Pg 14
13	673468F	16.50x7.00	99 lbs	Pg 15
14	673490F	18.00x7.00	123 lbs	Pg 16
15	673440F	16.50x7.00	115 lbs	Pg 17
16	673444F	16.50x7.00	115 lbs	Pg 18

NO.	PART NO.	SIZE	WEIGHT	PAGE
17	672453B	15.00x4.00	83 lbs	Pg 19
18	672435B	15.00x4.00	85 lbs	Pg 20
19	672472B	16.50x5.00	99 lbs	Pg 21
20	672463B	16.50x6.00	118 lbs	Pg 22
21	673420F	16.50x7.00	110 lbs	Pg 23
22	673466F	12.25x7.50	79 lbs	Pg 24
23	673474B	12.25x7.50	105 lbs	Pg 25
24	672477B	15.00x4.00	85 lbs	Pg 26
25	672455B	16.50x8.62	118 lbs	Pg 27
26	673460F	12.25x7.50	88 lbs	Pg 28
27	673457B	16.50x7.00	110 lbs	Pg 29
28	673444B	15.00x8.62	105 lbs	Pg 30
29	672491B	16.50x6.00	121 lbs	Pg 31
30	672482B	16.50x8.00	118 lbs	Pg 32
31	672458B	16.50x5.00	99 lbs	Pg 33
32	672498B	16.50x5.00	99 lbs	Pg 34



CAST IRON BRAKE DRUM · 01 / 32

Brake Drum, Cast Iron, 16.50x7.00

PART NO.
672448B

BRAKE SIZE	DRUM MOUNT	WHEEL TYPE	MAX WEAR DIAMETER	BOLT HOLES
16.50x7.00	Outboard	Disc	16.62"	10



Imperial Measurement — Reference Diagram

A	Brake Surface Diameter	16.50 in	E	Pilot Diameter	8.78 in
B	Brake Surface Width	7.60 in	F	Overall Depth	10.56 in
C	Bolt Circle Diameter	11.25 in	G	Mounting Flange Thickness	0.53 in
D	Bolt Hole Size	1.00 in			

WHY FLEETX®

- ✓ FleetX® brake drums are the preferred alternative to OE replacement drums.
- ✓ Made with the same high-quality gray iron and the same rigorous quality control as any North American-made drum, built to meet the demanding requirements of the heavy-duty trucking aftermarket — at a lower price than OE-original brake drums.
- ✓ Made from a high grade of cast iron for long service life, conforming to OE and SAE recommended practices.
- ✓ Standard drum geometry meets SAE J1671 and J1865. FleetX® drum castings are UTS 35 ksi above the industry standard, with hardness of 207–255 Brinell per SAE J431.
- ✓ Manufactured in a state-of-the-art facility with computerized machining and computer-aided precision balancing to 20 in-oz for improved ride characteristics.

CROSS-REFERENCE / INTERCHANGE

GUNTE 3922X	WEBB 56864B	KIC 60000-018	DAYTON HD1M



CAST IRON BRAKE DRUM · 02 / 32

Brake Drum, Cast Iron, 16.50x7.00

PART NO.
672451B

BRAKE SIZE	DRUM MOUNT	WHEEL TYPE	MAX WEAR DIAMETER	BOLT HOLES
16.50x7.00	Outboard	Disc	16.62"	10



Imperial Measurement — Reference Diagram

A	Brake Surface Diameter	16.50 in	E	Pilot Diameter	8.78 in
B	Brake Surface Width	7.60 in	F	Overall Depth	10.56 in
C	Bolt Circle Diameter	11.25 in	G	Mounting Flange Thickness	0.53 in
D	Bolt Hole Size	1.00 in			

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CROSS-REFERENCE / INTERCHANGE

GUNTE 3600X | WEBB 66864B | KIC 60001-018 | DAYTON HD1M



CAST IRON BRAKE DRUM · 03 / 32

Brake Drum, Cast Iron, 16.50x7.00

PART NO.
672452B

BRAKE SIZE	DRUM MOUNT	WHEEL TYPE	MAX WEAR DIAMETER	BOLT HOLES
16.50x7.00	Outboard	Disc	16.62"	10



Imperial Measurement — Reference Diagram

A	Brake Surface Diameter	16.50 in	E	Pilot Diameter	8.78 in
B	Brake Surface Width	7.60 in	F	Overall Depth	10.56 in
C	Bolt Circle Diameter	11.25 in	G	Mounting Flange Thickness	0.53 in
D	Bolt Hole Size	1.00 in			

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- ✓ Standard drum geometry meets SAE J1671 and J1865. FleetX® drum castings are UTS 35 ksi above the industry standard, with hardness of 207–255 Brinell per SAE J431.
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CROSS-REFERENCE / INTERCHANGE

GUNTE 3600AX | WEBB 66884B | DAYTON HD1HM



CAST IRON BRAKE DRUM · 04 / 32

Brake Drum, Cast Iron, 16.50x7.00

PART NO.
672457B

BRAKE SIZE	DRUM MOUNT	WHEEL TYPE	MAX WEAR DIAMETER	BOLT HOLES
16.50x7.00	Outboard	Disc	16.62"	10



Imperial Measurement — Reference Diagram

A	Brake Surface Diameter	16.50 in	E	Pilot Diameter	8.78 in
B	Brake Surface Width	7.60 in	F	Overall Depth	10.56 in
C	Bolt Circle Diameter	11.25 in	G	Mounting Flange Thickness	0.50 in
D	Bolt Hole Size	1.00 in			

WHY FLEETX®

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- ✓ Made from a high grade of cast iron for long service life, conforming to OE and SAE recommended practices.
- ✓ Standard drum geometry meets SAE J1671 and J1865. FleetX® drum castings are UTS 35 ksi above the industry standard, with hardness of 207–255 Brinell per SAE J431.
- ✓ Manufactured in a state-of-the-art facility with computerized machining and computer-aided precision balancing to 20 in-oz for improved ride characteristics.

CROSS-REFERENCE / INTERCHANGE

GUNTE 3576X	WEBB 66661B	KIC 54261-018	DAYTON HD1SD



CAST IRON BRAKE DRUM · 05 / 32

Brake Drum, Cast Iron, 16.50x7.00

PART NO.
672441F

BRAKE SIZE	DRUM MOUNT	WHEEL TYPE	MAX WEAR DIAMETER	BOLT HOLES
16.50x7.00	Outboard	Disc	16.62"	10



Imperial Measurement — Reference Diagram

A	Brake Surface Diameter	16.50 in	E	Pilot Diameter	8.53 in
B	Brake Surface Width	7.63 in	F	Overall Depth	10.59 in
C	Bolt Circle Diameter	11.25 in	G	Mounting Flange Thickness	0.44 in
D	Bolt Hole Size	0.81 in			

WHY FLEETX®

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- ✓ Made from a high grade of cast iron for long service life, conforming to OE and SAE recommended practices.
- ✓ Standard drum geometry meets SAE J1671 and J1865. FleetX® drum castings are UTS 35 ksi above the industry standard, with hardness of 207–255 Brinell per SAE J431.
- ✓ Manufactured in a state-of-the-art facility with computerized machining and computer-aided precision balancing to 20 in-oz for improved ride characteristics.

CROSS-REFERENCE / INTERCHANGE

GUNTE 3166 | WEBB 66893F | KIC 53026-01 | DAYTON HD2



CAST IRON BRAKE DRUM · 06 / 32

Brake Drum, Cast Iron, 16.50x7.00

PART NO.
672441B

BRAKE SIZE	DRUM MOUNT	WHEEL TYPE	MAX WEAR DIAMETER	BOLT HOLES
16.50x7.00	Outboard	Disc	16.62"	10



Imperial Measurement — Reference Diagram

A	Brake Surface Diameter	16.50 in	E	Pilot Diameter	9.00 in
B	Brake Surface Width	7.75 in	F	Overall Depth	10.59 in
C	Bolt Circle Diameter	11.25 in	G	Mounting Flange Thickness	0.50 in
D	Bolt Hole Size	0.81 in			

WHY FLEETX®

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- ✓ Made from a high grade of cast iron for long service life, conforming to OE and SAE recommended practices.
- ✓ Standard drum geometry meets SAE J1671 and J1865. FleetX® drum castings are UTS 35 ksi above the industry standard, with hardness of 207–255 Brinell per SAE J431.
- ✓ Manufactured in a state-of-the-art facility with computerized machining and computer-aided precision balancing to 20 in-oz for improved ride characteristics.

CROSS-REFERENCE / INTERCHANGE

GUNTE 3141X | WEBB 668958B | KIC 52707-308 | DAYTON HD3M



CAST IRON BRAKE DRUM · 07 / 32

Brake Drum, Cast Iron, 16.50x7.00

PART NO.
673442F

BRAKE SIZE	DRUM MOUNT	WHEEL TYPE	MAX WEAR DIAMETER	BOLT HOLES
16.50x7.00	Inboard	Spoke	16.62"	6



Imperial Measurement — Reference Diagram

A	Brake Surface Diameter	16.50 in	E	Pilot Diameter	9.44 in
B	Brake Surface Width	7.63 in	F	Overall Depth	8.41 in
C	Bolt Circle Diameter	11.00 in	G	Mounting Flange Thickness	0.56 in
D	Bolt Hole Size	0.78 in			

WHY FLEETX®

- ✓ FleetX® brake drums are the preferred alternative to OE replacement drums.
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- ✓ Made from a high grade of cast iron for long service life, conforming to OE and SAE recommended practices.
- ✓ Standard drum geometry meets SAE J1671 and J1865. FleetX® drum castings are UTS 35 ksi above the industry standard, with hardness of 207–255 Brinell per SAE J431.
- ✓ Manufactured in a state-of-the-art facility with computerized machining and computer-aided precision balancing to 20 in-oz for improved ride characteristics.

CROSS-REFERENCE / INTERCHANGE

GUNTE 2983C	WEBB 67518F	KIC 52230-10	DAYTON HD4



CAST IRON BRAKE DRUM · 08 / 32

Brake Drum, Cast Iron, 16.50x7.00

PART NO.
673428F

BRAKE SIZE	DRUM MOUNT	WHEEL TYPE	MAX WEAR DIAMETER	BOLT HOLES
16.50x7.00	Inboard	Disc	16.62"	10



Imperial Measurement — Reference Diagram

A	Brake Surface Diameter	16.50 in	E	Pilot Diameter	9.44 in
B	Brake Surface Width	7.56 in	F	Overall Depth	9.50 in
C	Bolt Circle Diameter	11.25 in	G	Mounting Flange Thickness	0.43 in
D	Bolt Hole Size	0.87 in			

WHY FLEETX®

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- ✓ Made from a high grade of cast iron for long service life, conforming to OE and SAE recommended practices.
- ✓ Standard drum geometry meets SAE J1671 and J1865. FleetX® drum castings are UTS 35 ksi above the industry standard, with hardness of 207–255 Brinell per SAE J431.
- ✓ Manufactured in a state-of-the-art facility with computerized machining and computer-aided precision balancing to 20 in-oz for improved ride characteristics.

CROSS-REFERENCE / INTERCHANGE

GUNTE 2705 | WEBB 62200 | KIC 52020-01 | DAYTON HD5



CAST IRON BRAKE DRUM · 09 / 32

Brake Drum, Cast Iron, 15.00x4.00

PART NO.
672467B

BRAKE SIZE	DRUM MOUNT	WHEEL TYPE	MAX WEAR DIAMETER	BOLT HOLES
15.00x4.00	Outboard	Disc	15.12"	10



Imperial Measurement — Reference Diagram

A	Brake Surface Diameter	15.00 in	E	Pilot Diameter	8.78 in
B	Brake Surface Width	4.78 in	F	Overall Depth	8.79 in
C	Bolt Circle Diameter	11.25 in	G	Mounting Flange Thickness	0.50 in
D	Bolt Hole Size	1.25 in			

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- ✓ Standard drum geometry meets SAE J1671 and J1865. FleetX® drum castings are UTS 35 ksi above the industry standard, with hardness of 207–255 Brinell per SAE J431.
- ✓ Manufactured in a state-of-the-art facility with computerized machining and computer-aided precision balancing to 20 in-oz for improved ride characteristics.

CROSS-REFERENCE / INTERCHANGE

GUNTE 3721AX | WEBB 61528B | KIC 54201-108 | DAYTON HD6



CAST IRON BRAKE DRUM · 10 / 32

Brake Drum, Cast Iron, 16.50x7.00

PART NO.
673437B

BRAKE SIZE	DRUM MOUNT	WHEEL TYPE	MAX WEAR DIAMETER	BOLT HOLES
16.50x7.00	Inboard	Spoke	16.62"	5



Imperial Measurement — Reference Diagram

A	Brake Surface Diameter	16.50 in	E	Pilot Diameter	11.25 in
B	Brake Surface Width	7.41 in	F	Overall Depth	8.46 in
C	Bolt Circle Diameter	12.75 in	G	Mounting Flange Thickness	0.56 in
D	Bolt Hole Size	0.78 in			

WHY FLEETX®

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- ✓ Standard drum geometry meets SAE J1671 and J1865. FleetX® drum castings are UTS 35 ksi above the industry standard, with hardness of 207–255 Brinell per SAE J431.
- ✓ Manufactured in a state-of-the-art facility with computerized machining and computer-aided precision balancing to 20 in-oz for improved ride characteristics.

CROSS-REFERENCE / INTERCHANGE

GUNTE 3295AX	WEBB 68981B	KIC 52120-12	DAYTON HD7M



CAST IRON BRAKE DRUM · 11 / 32

Brake Drum, Cast Iron, 16.50x7.00

PART NO.
673430F

BRAKE SIZE	DRUM MOUNT	WHEEL TYPE	MAX WEAR DIAMETER	BOLT HOLES
16.50x7.00	Inboard	Disc/Spoke	16.62"	10



Imperial Measurement — Reference Diagram

A	Brake Surface Diameter	16.50 in	E	Pilot Diameter	9.50 in
B	Brake Surface Width	7.50 in	F	Overall Depth	8.74 in
C	Bolt Circle Diameter	11.25 in	G	Mounting Flange Thickness	0.69 in
D	Bolt Hole Size	0.81 in			

WHY FLEETX®

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CROSS-REFERENCE / INTERCHANGE

GUNTE	WEBB	KIC	DAYTON
3018A	668730F	52327-10	HD8



CAST IRON BRAKE DRUM · 12 / 32

Brake Drum, Cast Iron, 16.50x7.00

PART NO.
673437F

BRAKE SIZE	DRUM MOUNT	WHEEL TYPE	MAX WEAR DIAMETER	BOLT HOLES
16.50x7.00	Inboard	Spoke	16.62"	6



Imperial Measurement — Reference Diagram

A	Brake Surface Diameter	16.50 in	E	Pilot Diameter	11.00 in
B	Brake Surface Width	7.31 in	F	Overall Depth	7.93 in
C	Bolt Circle Diameter	12.75 in	G	Mounting Flange Thickness	0.41 in
D	Bolt Hole Size	0.65 in			

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CROSS-REFERENCE / INTERCHANGE

GUNTE 8656	WEBB 68897	KIC 51952-11	DAYTON HD9



CAST IRON BRAKE DRUM · 13 / 32

Brake Drum, Cast Iron, 16.50x7.00

PART NO.
673468F

BRAKE SIZE	DRUM MOUNT	WHEEL TYPE	MAX WEAR DIAMETER	BOLT HOLES
16.50x7.00	Inboard	Spoke	16.62"	5



Imperial Measurement — Reference Diagram

A	Brake Surface Diameter	16.50 in	E	Pilot Diameter	10.50 in
B	Brake Surface Width	7.58 in	F	Overall Depth	8.74 in
C	Bolt Circle Diameter	12.75 in	G	Mounting Flange Thickness	0.60 in
D	Bolt Hole Size	0.78 in			

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CROSS-REFERENCE / INTERCHANGE

GUNTE 2997D | WEBB 62997 | KIC 52890-13 | DAYTON HD10



CAST IRON BRAKE DRUM · 14 / 32

Brake Drum, Cast Iron, 18.00x7.00

PART NO.
673490F

BRAKE SIZE	DRUM MOUNT	WHEEL TYPE	MAX WEAR DIAMETER	BOLT HOLES
18.00x7.00	Inboard	Spoke	18.12"	6



Imperial Measurement — Reference Diagram

A	Brake Surface Diameter	18.00 in	E	Pilot Diameter	11.00 in
B	Brake Surface Width	7.50 in	F	Overall Depth	8.24 in
C	Bolt Circle Diameter	12.75 in	G	Mounting Flange Thickness	0.50 in
D	Bolt Hole Size	0.64 in			

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- ✓ Standard drum geometry meets SAE J1671 and J1865. FleetX® drum castings are UTS 35 ksi above the industry standard, with hardness of 207–255 Brinell per SAE J431.
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CROSS-REFERENCE / INTERCHANGE

GUNTE 3197X | WEBB 61788 | KIC 54203-01 | DAYTON HD11



CAST IRON BRAKE DRUM · 15 / 32

Brake Drum, Cast Iron, 16.50x7.00

PART NO.
673440F

BRAKE SIZE	DRUM MOUNT	WHEEL TYPE	MAX WEAR DIAMETER	BOLT HOLES
16.50x7.00	Outboard	Disc	16.62"	10



Imperial Measurement — Reference Diagram

A	Brake Surface Diameter	16.50 in	E	Pilot Diameter	9.44 in
B	Brake Surface Width	7.52 in	F	Overall Depth	10.74 in
C	Bolt Circle Diameter	11.25 in	G	Mounting Flange Thickness	0.59 in
D	Bolt Hole Size	0.84 in			

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- ✓ Standard drum geometry meets SAE J1671 and J1865. FleetX® drum castings are UTS 35 ksi above the industry standard, with hardness of 207–255 Brinell per SAE J431.
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CROSS-REFERENCE / INTERCHANGE

GUNTE 3120 | WEBB 60878 | KIC 52877-11 | DAYTON HD12



CAST IRON BRAKE DRUM · 16 / 32

Brake Drum, Cast Iron, 16.50x7.00

PART NO.
673444F

BRAKE SIZE	DRUM MOUNT	WHEEL TYPE	MAX WEAR DIAMETER	BOLT HOLES
16.50x7.00	Inboard	Spoke	16.62"	5



Imperial Measurement — Reference Diagram

A	Brake Surface Diameter	16.50 in	E	Pilot Diameter	9.50 in
B	Brake Surface Width	7.50 in	F	Overall Depth	8.75 in
C	Bolt Circle Diameter	11.25 in	G	Mounting Flange Thickness	0.44 in
D	Bolt Hole Size	0.81 in			

WHY FLEETX®

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- ✓ Standard drum geometry meets SAE J1671 and J1865. FleetX® drum castings are UTS 35 ksi above the industry standard, with hardness of 207–255 Brinell per SAE J431.
- ✓ Manufactured in a state-of-the-art facility with computerized machining and computer-aided precision balancing to 20 in-oz for improved ride characteristics.

CROSS-REFERENCE / INTERCHANGE

GUNTE 2546C | WEBB 68765 | KIC 54249-01 | DAYTON HD13



CAST IRON BRAKE DRUM · 17 / 32

Brake Drum, Cast Iron, 15.00x4.00

PART NO.
672453B

BRAKE SIZE	DRUM MOUNT	WHEEL TYPE	MAX WEAR DIAMETER	BOLT HOLES
15.00x4.00	Outboard	Disc	15.12"	10



Imperial Measurement — Reference Diagram

A	Brake Surface Diameter	15.00 in	E	Pilot Diameter	8.78 in
B	Brake Surface Width	4.78 in	F	Overall Depth	8.79 in
C	Bolt Circle Diameter	11.25 in	G	Mounting Flange Thickness	0.50 in
D	Bolt Hole Size	1.00 in			

WHY FLEETX®

- ✓ FleetX® brake drums are the preferred alternative to OE replacement drums.
- ✓ Made with the same high-quality gray iron and the same rigorous quality control as any North American-made drum, built to meet the demanding requirements of the heavy-duty trucking aftermarket — at a lower price than OE-original brake drums.
- ✓ Made from a high grade of cast iron for long service life, conforming to OE and SAE recommended practices.
- ✓ Standard drum geometry meets SAE J1671 and J1865. FleetX® drum castings are UTS 35 ksi above the industry standard, with hardness of 207–255 Brinell per SAE J431.
- ✓ Manufactured in a state-of-the-art facility with computerized machining and computer-aided precision balancing to 20 in-oz for improved ride characteristics.

CROSS-REFERENCE / INTERCHANGE

GUNTE 3721X	WEBB 61527B	KIC 53075-018	DAYTON HD14M



CAST IRON BRAKE DRUM · 18 / 32

Brake Drum, Cast Iron, 15.00x4.00

PART NO.
672435B

BRAKE SIZE	DRUM MOUNT	WHEEL TYPE	MAX WEAR DIAMETER	BOLT HOLES
15.00x4.00	Outboard	Disc	15.12"	10



Imperial Measurement — Reference Diagram

A	Brake Surface Diameter	15.00 in	E	Pilot Diameter	8.78 in
B	Brake Surface Width	4.66 in	F	Overall Depth	9.18 in
C	Bolt Circle Diameter	11.25 in	G	Mounting Flange Thickness	0.50 in
D	Bolt Hole Size	1.25 in			

WHY FLEETX®

- ✓ FleetX® brake drums are the preferred alternative to OE replacement drums.
- ✓ Made with the same high-quality gray iron and the same rigorous quality control as any North American-made drum, built to meet the demanding requirements of the heavy-duty trucking aftermarket — at a lower price than OE-original brake drums.
- ✓ Made from a high grade of cast iron for long service life, conforming to OE and SAE recommended practices.
- ✓ Standard drum geometry meets SAE J1671 and J1865. FleetX® drum castings are UTS 35 ksi above the industry standard, with hardness of 207–255 Brinell per SAE J431.
- ✓ Manufactured in a state-of-the-art facility with computerized machining and computer-aided precision balancing to 20 in-oz for improved ride characteristics.

CROSS-REFERENCE / INTERCHANGE

GUNTE 3800X	WEBB 65548B	KIC 54294-018	DAYTON HD17M



CAST IRON BRAKE DRUM · 19 / 32

Brake Drum, Cast Iron, 16.50x5.00

PART NO.
672472B

BRAKE SIZE	DRUM MOUNT	WHEEL TYPE	MAX WEAR DIAMETER	BOLT HOLES
16.50x5.00	Outboard	Disc	16.62"	10



Imperial Measurement — Reference Diagram

A	Brake Surface Diameter	16.50 in	E	Pilot Diameter	8.78 in
B	Brake Surface Width	5.38 in	F	Overall Depth	9.04 in
C	Bolt Circle Diameter	11.25 in	G	Mounting Flange Thickness	0.50 in
D	Bolt Hole Size	1.25 in			

WHY FLEETX®

- ✓ FleetX® brake drums are the preferred alternative to OE replacement drums.
- ✓ Made with the same high-quality gray iron and the same rigorous quality control as any North American-made drum, built to meet the demanding requirements of the heavy-duty trucking aftermarket — at a lower price than OE-original brake drums.
- ✓ Made from a high grade of cast iron for long service life, conforming to OE and SAE recommended practices.
- ✓ Standard drum geometry meets SAE J1671 and J1865. FleetX® drum castings are UTS 35 ksi above the industry standard, with hardness of 207–255 Brinell per SAE J431.
- ✓ Manufactured in a state-of-the-art facility with computerized machining and computer-aided precision balancing to 20 in-oz for improved ride characteristics.

CROSS-REFERENCE / INTERCHANGE

GUNTE 3710X | WEBB 65710B | DAYTON HD18M



CAST IRON BRAKE DRUM · 20 / 32

Brake Drum, Cast Iron, 16.50x6.00

PART NO.
672463B

BRAKE SIZE	DRUM MOUNT	WHEEL TYPE	MAX WEAR DIAMETER	BOLT HOLES
16.50x6.00	Outboard	Disc	16.62"	10



Imperial Measurement — Reference Diagram

A	Brake Surface Diameter	16.50 in	E	Pilot Diameter	8.78 in
B	Brake Surface Width	6.52 in	F	Overall Depth	9.74 in
C	Bolt Circle Diameter	11.25 in	G	Mounting Flange Thickness	0.62 in
D	Bolt Hole Size	1.25 in			

WHY FLEETX®

- ✓ FleetX® brake drums are the preferred alternative to OE replacement drums.
- ✓ Made with the same high-quality gray iron and the same rigorous quality control as any North American-made drum, built to meet the demanding requirements of the heavy-duty trucking aftermarket — at a lower price than OE-original brake drums.
- ✓ Made from a high grade of cast iron for long service life, conforming to OE and SAE recommended practices.
- ✓ Standard drum geometry meets SAE J1671 and J1865. FleetX® drum castings are UTS 35 ksi above the industry standard, with hardness of 207–255 Brinell per SAE J431.
- ✓ Manufactured in a state-of-the-art facility with computerized machining and computer-aided precision balancing to 20 in-oz for improved ride characteristics.

CROSS-REFERENCE / INTERCHANGE

GUNTE 3687X | WEBB 65152B | KIC 54248-018 | DAYTON HD19M



CAST IRON BRAKE DRUM · 21 / 32

Brake Drum, Cast Iron, 16.50x7.00

PART NO.
673420F

BRAKE SIZE	DRUM MOUNT	WHEEL TYPE	MAX WEAR DIAMETER	BOLT HOLES
16.50x7.00	Outboard	Disc	16.62"	8



Imperial Measurement — Reference Diagram

A	Brake Surface Diameter	16.50 in	E	Pilot Diameter	9.00 in
B	Brake Surface Width	7.40 in	F	Overall Depth	10.30 in
C	Bolt Circle Diameter	10.82 in	G	Mounting Flange Thickness	0.50 in
D	Bolt Hole Size	1.00 in			

WHY FLEETX®

- ✓ FleetX® brake drums are the preferred alternative to OE replacement drums.
- ✓ Made with the same high-quality gray iron and the same rigorous quality control as any North American-made drum, built to meet the demanding requirements of the heavy-duty trucking aftermarket — at a lower price than OE-original brake drums.
- ✓ Made from a high grade of cast iron for long service life, conforming to OE and SAE recommended practices.
- ✓ Standard drum geometry meets SAE J1671 and J1865. FleetX® drum castings are UTS 35 ksi above the industry standard, with hardness of 207–255 Brinell per SAE J431.
- ✓ Manufactured in a state-of-the-art facility with computerized machining and computer-aided precision balancing to 20 in-oz for improved ride characteristics.

CROSS-REFERENCE / INTERCHANGE

GUNTE 3402 | WEBB 66873 | KIC 54202-01 | DAYTON HD20



CAST IRON BRAKE DRUM · 22 / 32

Brake Drum, Cast Iron, 12.25x7.50

PART NO.
673466F

BRAKE SIZE	DRUM MOUNT	WHEEL TYPE	MAX WEAR DIAMETER	BOLT HOLES
12.25x7.50	Inboard	Spoke	12.37"	6



Imperial Measurement — Reference Diagram

A	Brake Surface Diameter	12.25 in	E	Pilot Diameter	8.50 in
B	Brake Surface Width	8.00 in	F	Overall Depth	8.88 in
C	Bolt Circle Diameter	10.00 in	G	Mounting Flange Thickness	0.50 in
D	Bolt Hole Size	0.65 in			

WHY FLEETX®

- ✓ FleetX® brake drums are the preferred alternative to OE replacement drums.
- ✓ Made with the same high-quality gray iron and the same rigorous quality control as any North American-made drum, built to meet the demanding requirements of the heavy-duty trucking aftermarket — at a lower price than OE-original brake drums.
- ✓ Made from a high grade of cast iron for long service life, conforming to OE and SAE recommended practices.
- ✓ Standard drum geometry meets SAE J1671 and J1865. FleetX® drum castings are UTS 35 ksi above the industry standard, with hardness of 207–255 Brinell per SAE J431.
- ✓ Manufactured in a state-of-the-art facility with computerized machining and computer-aided precision balancing to 20 in-oz for improved ride characteristics.

CROSS-REFERENCE / INTERCHANGE

GUNTE 3174	WEBB 63647	KIC 54214-01	DAYTON HD22



CAST IRON BRAKE DRUM · 23 / 32

Brake Drum, Cast Iron, 12.25x7.50

PART NO.
673474B

BRAKE SIZE	DRUM MOUNT	WHEEL TYPE	MAX WEAR DIAMETER	BOLT HOLES
12.25x7.50	Inboard	Disc	12.37"	6



Imperial Measurement — Reference Diagram

A	Brake Surface Diameter	12.25 in	E	Pilot Diameter	7.00 in
B	Brake Surface Width	8.00 in	F	Overall Depth	9.10 in
C	Bolt Circle Diameter	8.25 in	G	Mounting Flange Thickness	0.52 in
D	Bolt Hole Size	0.65 in			

WHY FLEETX®

- ✓ FleetX® brake drums are the preferred alternative to OE replacement drums.
- ✓ Made with the same high-quality gray iron and the same rigorous quality control as any North American-made drum, built to meet the demanding requirements of the heavy-duty trucking aftermarket — at a lower price than OE-original brake drums.
- ✓ Made from a high grade of cast iron for long service life, conforming to OE and SAE recommended practices.
- ✓ Standard drum geometry meets SAE J1671 and J1865. FleetX® drum castings are UTS 35 ksi above the industry standard, with hardness of 207–255 Brinell per SAE J431.
- ✓ Manufactured in a state-of-the-art facility with computerized machining and computer-aided precision balancing to 20 in-oz for improved ride characteristics.

CROSS-REFERENCE / INTERCHANGE

GUNTE 3467B | WEBB 63637 | KIC 52511-01 | DAYTON HD24



CAST IRON BRAKE DRUM · 24 / 32

Brake Drum, Cast Iron, 15.00x4.00

PART NO.
672477B

BRAKE SIZE	DRUM MOUNT	WHEEL TYPE	MAX WEAR DIAMETER	BOLT HOLES
15.00x4.00	Outboard	Disc	15.12"	10



Imperial Measurement — Reference Diagram

A	Brake Surface Diameter	15.00 in	E	Pilot Diameter	8.75 in
B	Brake Surface Width	5.32 in	F	Overall Depth	9.00 in
C	Bolt Circle Diameter	11.25 in	G	Mounting Flange Thickness	0.50 in
D	Bolt Hole Size	0.81 in			

WHY FLEETX®

- ✓ FleetX® brake drums are the preferred alternative to OE replacement drums.
- ✓ Made with the same high-quality gray iron and the same rigorous quality control as any North American-made drum, built to meet the demanding requirements of the heavy-duty trucking aftermarket — at a lower price than OE-original brake drums.
- ✓ Made from a high grade of cast iron for long service life, conforming to OE and SAE recommended practices.
- ✓ Standard drum geometry meets SAE J1671 and J1865. FleetX® drum castings are UTS 35 ksi above the industry standard, with hardness of 207–255 Brinell per SAE J431.
- ✓ Manufactured in a state-of-the-art facility with computerized machining and computer-aided precision balancing to 20 in-oz for improved ride characteristics.

CROSS-REFERENCE / INTERCHANGE

GUNTE 3771AX	WEBB 65545B	KIC 54275-018	DAYTON HD25M



CAST IRON BRAKE DRUM · 25 / 32

Brake Drum, Cast Iron, 16.50x8.62

PART NO.
672455B

BRAKE SIZE	DRUM MOUNT	WHEEL TYPE	MAX WEAR DIAMETER	BOLT HOLES
16.50x8.62	Outboard	Disc	16.62"	10



Imperial Measurement — Reference Diagram

A	Brake Surface Diameter	16.50 in	E	Pilot Diameter	8.78 in
B	Brake Surface Width	9.08 in	F	Overall Depth	11.39 in
C	Bolt Circle Diameter	11.25 in	G	Mounting Flange Thickness	0.62 in
D	Bolt Hole Size	1.00 in			

WHY FLEETX®

- ✓ FleetX® brake drums are the preferred alternative to OE replacement drums.
- ✓ Made with the same high-quality gray iron and the same rigorous quality control as any North American-made drum, built to meet the demanding requirements of the heavy-duty trucking aftermarket — at a lower price than OE-original brake drums.
- ✓ Made from a high grade of cast iron for long service life, conforming to OE and SAE recommended practices.
- ✓ Standard drum geometry meets SAE J1671 and J1865. FleetX® drum castings are UTS 35 ksi above the industry standard, with hardness of 207–255 Brinell per SAE J431.
- ✓ Manufactured in a state-of-the-art facility with computerized machining and computer-aided precision balancing to 20 in-oz for improved ride characteristics.

CROSS-REFERENCE / INTERCHANGE

GUNTE 3807X | WEBB 66854B | KIC 54229-018 | DAYTON HD26M



CAST IRON BRAKE DRUM · 26 / 32

Brake Drum, Cast Iron, 12.25x7.50

PART NO.
673460F

BRAKE SIZE	DRUM MOUNT	WHEEL TYPE	MAX WEAR DIAMETER	BOLT HOLES
12.25x7.50	Outboard	Disc	12.37"	8



Imperial Measurement — Reference Diagram

A	Brake Surface Diameter	12.25 in	E	Pilot Diameter	9.00 in
B	Brake Surface Width	10.00 in	F	Overall Depth	11.22 in
C	Bolt Circle Diameter	10.82 in	G	Mounting Flange Thickness	0.50 in
D	Bolt Hole Size	1.00 in			

WHY FLEETX®

- ✓ FleetX® brake drums are the preferred alternative to OE replacement drums.
- ✓ Made with the same high-quality gray iron and the same rigorous quality control as any North American-made drum, built to meet the demanding requirements of the heavy-duty trucking aftermarket — at a lower price than OE-original brake drums.
- ✓ Made from a high grade of cast iron for long service life, conforming to OE and SAE recommended practices.
- ✓ Standard drum geometry meets SAE J1671 and J1865. FleetX® drum castings are UTS 35 ksi above the industry standard, with hardness of 207–255 Brinell per SAE J431.
- ✓ Manufactured in a state-of-the-art facility with computerized machining and computer-aided precision balancing to 20 in-oz for improved ride characteristics.

CROSS-REFERENCE / INTERCHANGE

GUNTE 3887 | WEBB 63680 | KIC 54244-01 | DAYTON HD27



CAST IRON BRAKE DRUM · 27 / 32

Brake Drum, Cast Iron, 16.50x7.00

PART NO.
673457B

BRAKE SIZE	DRUM MOUNT	WHEEL TYPE	MAX WEAR DIAMETER	BOLT HOLES
16.50x7.00	Outboard	Disc	16.62"	10



Imperial Measurement — Reference Diagram

A	Brake Surface Diameter	16.50 in	E	Pilot Diameter	8.78 in
B	Brake Surface Width	7.44 in	F	Overall Depth	11.18 in
C	Bolt Circle Diameter	11.25 in	G	Mounting Flange Thickness	0.50 in
D	Bolt Hole Size	1.00 in			

WHY FLEETX®

- ✓ FleetX® brake drums are the preferred alternative to OE replacement drums.
- ✓ Made with the same high-quality gray iron and the same rigorous quality control as any North American-made drum, built to meet the demanding requirements of the heavy-duty trucking aftermarket — at a lower price than OE-original brake drums.
- ✓ Made from a high grade of cast iron for long service life, conforming to OE and SAE recommended practices.
- ✓ Standard drum geometry meets SAE J1671 and J1865. FleetX® drum castings are UTS 35 ksi above the industry standard, with hardness of 207–255 Brinell per SAE J431.
- ✓ Manufactured in a state-of-the-art facility with computerized machining and computer-aided precision balancing to 20 in-oz for improved ride characteristics.

CROSS-REFERENCE / INTERCHANGE

GUNTE 3757X | WEBB 66353B | DAYTON HD28M



CAST IRON BRAKE DRUM · 28 / 32

Brake Drum, Cast Iron, 15.00x8.62

PART NO.
673444B

BRAKE SIZE	DRUM MOUNT	WHEEL TYPE	MAX WEAR DIAMETER	BOLT HOLES
15.00x8.62	Outboard	Disc	15.12"	10



Imperial Measurement — Reference Diagram

A	Brake Surface Diameter	15.00 in	E	Pilot Diameter	8.78 in
B	Brake Surface Width	9.30 in	F	Overall Depth	11.90 in
C	Bolt Circle Diameter	11.25 in	G	Mounting Flange Thickness	0.50 in
D	Bolt Hole Size	1.00 in			

WHY FLEETX®

- ✓ FleetX® brake drums are the preferred alternative to OE replacement drums.
- ✓ Made with the same high-quality gray iron and the same rigorous quality control as any North American-made drum, built to meet the demanding requirements of the heavy-duty trucking aftermarket — at a lower price than OE-original brake drums.
- ✓ Made from a high grade of cast iron for long service life, conforming to OE and SAE recommended practices.
- ✓ Standard drum geometry meets SAE J1671 and J1865. FleetX® drum castings are UTS 35 ksi above the industry standard, with hardness of 207–255 Brinell per SAE J431.
- ✓ Manufactured in a state-of-the-art facility with computerized machining and computer-aided precision balancing to 20 in-oz for improved ride characteristics.

CROSS-REFERENCE / INTERCHANGE

GUNTE 3744X	WEBB 61991B	KIC 54228-018	DAYTON HD29M



CAST IRON BRAKE DRUM · 29 / 32

Brake Drum, Cast Iron, 16.50x6.00

PART NO.
672491B

BRAKE SIZE	DRUM MOUNT	WHEEL TYPE	MAX WEAR DIAMETER	BOLT HOLES
16.50x6.00	Outboard	Disc	16.62"	10



Imperial Measurement — Reference Diagram

A	Brake Surface Diameter	16.50 in	E	Pilot Diameter	8.78 in
B	Brake Surface Width	6.50 in	F	Overall Depth	9.75 in
C	Bolt Circle Diameter	11.25 in	G	Mounting Flange Thickness	0.63 in
D	Bolt Hole Size	1.00 in			

WHY FLEETX®

- ✓ FleetX® brake drums are the preferred alternative to OE replacement drums.
- ✓ Made with the same high-quality gray iron and the same rigorous quality control as any North American-made drum, built to meet the demanding requirements of the heavy-duty trucking aftermarket — at a lower price than OE-original brake drums.
- ✓ Made from a high grade of cast iron for long service life, conforming to OE and SAE recommended practices.
- ✓ Standard drum geometry meets SAE J1671 and J1865. FleetX® drum castings are UTS 35 ksi above the industry standard, with hardness of 207–255 Brinell per SAE J431.
- ✓ Manufactured in a state-of-the-art facility with computerized machining and computer-aided precision balancing to 20 in-oz for improved ride characteristics.

CROSS-REFERENCE / INTERCHANGE

GUNTE 3687X	WEBB 65162B	KIC 54242-018	DAYTON HD30M



CAST IRON BRAKE DRUM · 30 / 32

Brake Drum, Cast Iron, 16.50x8.00

PART NO.
672482B

BRAKE SIZE	DRUM MOUNT	WHEEL TYPE	MAX WEAR DIAMETER	BOLT HOLES
16.50x8.00	Outboard	Disc	16.62"	10



Imperial Measurement — Reference Diagram

A	Brake Surface Diameter	16.50 in	E	Pilot Diameter	8.78 in
B	Brake Surface Width	8.60 in	F	Overall Depth	11.06 in
C	Bolt Circle Diameter	11.25 in	G	Mounting Flange Thickness	0.53 in
D	Bolt Hole Size	1.00 in			

WHY FLEETX®

- ✓ FleetX® brake drums are the preferred alternative to OE replacement drums.
- ✓ Made with the same high-quality gray iron and the same rigorous quality control as any North American-made drum, built to meet the demanding requirements of the heavy-duty trucking aftermarket — at a lower price than OE-original brake drums.
- ✓ Made from a high grade of cast iron for long service life, conforming to OE and SAE recommended practices.
- ✓ Standard drum geometry meets SAE J1671 and J1865. FleetX® drum castings are UTS 35 ksi above the industry standard, with hardness of 207–255 Brinell per SAE J431.
- ✓ Manufactured in a state-of-the-art facility with computerized machining and computer-aided precision balancing to 20 in-oz for improved ride characteristics.

CROSS-REFERENCE / INTERCHANGE

GUNTE 3782X | WEBB 66800B | KIC 54269-018 | DAYTON HD31M



CAST IRON BRAKE DRUM · 31 / 32

Brake Drum, Cast Iron, 16.50x5.00

PART NO.
672458B

BRAKE SIZE	DRUM MOUNT	WHEEL TYPE	MAX WEAR DIAMETER	BOLT HOLES
16.50x5.00	Outboard	Disc	16.62"	10



Imperial Measurement — Reference Diagram

A	Brake Surface Diameter	16.50 in	E	Pilot Diameter	8.78 in
B	Brake Surface Width	5.43 in	F	Overall Depth	9.37 in
C	Bolt Circle Diameter	11.25 in	G	Mounting Flange Thickness	0.50 in
D	Bolt Hole Size	1.25 in			

WHY FLEETX®

- ✓ FleetX® brake drums are the preferred alternative to OE replacement drums.
- ✓ Made with the same high-quality gray iron and the same rigorous quality control as any North American-made drum, built to meet the demanding requirements of the heavy-duty trucking aftermarket — at a lower price than OE-original brake drums.
- ✓ Made from a high grade of cast iron for long service life, conforming to OE and SAE recommended practices.
- ✓ Standard drum geometry meets SAE J1671 and J1865. FleetX® drum castings are UTS 35 ksi above the industry standard, with hardness of 207–255 Brinell per SAE J431.
- ✓ Manufactured in a state-of-the-art facility with computerized machining and computer-aided precision balancing to 20 in-oz for improved ride characteristics.

CROSS-REFERENCE / INTERCHANGE

GUNTE 3758X | WEBB 65518B | DAYTON HD32M



CAST IRON BRAKE DRUM · 32 / 32

Brake Drum, Cast Iron, 16.50x5.00

PART NO.
672498B

BRAKE SIZE	DRUM MOUNT	WHEEL TYPE	MAX WEAR DIAMETER	BOLT HOLES
16.50x5.00	Outboard	Disc	16.62"	10



Imperial Measurement — Reference Diagram

A	Brake Surface Diameter	16.50 in	E	Pilot Diameter	8.78 in
B	Brake Surface Width	5.40 in	F	Overall Depth	9.34 in
C	Bolt Circle Diameter	11.25 in	G	Mounting Flange Thickness	0.50 in
D	Bolt Hole Size	1.00 in			

WHY FLEETX®

- ✓ FleetX® brake drums are the preferred alternative to OE replacement drums.
- ✓ Made with the same high-quality gray iron and the same rigorous quality control as any North American-made drum, built to meet the demanding requirements of the heavy-duty trucking aftermarket — at a lower price than OE-original brake drums.
- ✓ Made from a high grade of cast iron for long service life, conforming to OE and SAE recommended practices.
- ✓ Standard drum geometry meets SAE J1671 and J1865. FleetX® drum castings are UTS 35 ksi above the industry standard, with hardness of 207–255 Brinell per SAE J431.
- ✓ Manufactured in a state-of-the-art facility with computerized machining and computer-aided precision balancing to 20 in-oz for improved ride characteristics.

CROSS-REFERENCE / INTERCHANGE

GUNTE 3598BX | WEBB 65158B | DAYTON HD33M

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